# Technical Data

# ambersil



# **GENERAL DESCRIPTION**

A fast drying protective primer for all metal surfaces. Formulated with modified alkyd resin and anti-corrosion pigments, Ambersil Red Oxide Primer protects against rust and provides additional anti-corrosion performance for topcoats. Ideal for use on structural steel and beams.

# FEATURES

- Fast drying
- Slows down rust by inhibition and complex building
- Ensures better topcoat adhesion and coverage
- Can be welded through
- Paintable with all one-component paints, after 1 hour drying time
- Saves pre-paint time by quickly filling hairline cracks and slight imperfections
- Strong adhesion on degreased, bare metal surfaces. Surface preparation (e.g. by abrasion) may be needed for oxidised or galvanised surfaces
- Lead and chromate free
- No chlorinated and no aromatic solvents

# APPLICATIONS

- Car body work
- Farm machinery and equipment
- Metal windows
- Seams

- Boat fittings
- Steel building elements
- Chassis and frames
- Spot welds

### DIRECTIONS

- Shake aerosol can well for one minute after agitator ball is free. Repeat frequently while using.
- Apply to a clean, degreased, dry surface for best results. Remove rust and scale with a wire brush.
- Apply in light, even coats; best results are obtained with 2 lighter rather than 1 heavy coat at a distance of 20cm.
- Additional coats can be applied after 15-20 minutes.
- When spraying is finished, clean aerosol valve by turning can upside down and press button until only propellant escapes. If clogging occurs, remove button and clean orifice with fine wire.
- Do not use on energized equipment. Use in well ventilated area.
- Drying time depends on the ambient temperature, the humidity and primer thickness.



#### **TECHNICAL DATA**

Appearance Resin Type Coverage (30 μm, dry)	:	Dark Red Epoxy Modified Alkyd 1.25 to 1.75m²
Application Conditions		
Minimum Ambient Temperature	:	5°C
Minimum Surface Temperature	:	30°C
Drying Times		
- Dust Dry	:	10-20 minutes
- To Touch	:	30 minutes
- To Handle Complete Curing	:	16 hours
Heat resistance	:	110°C
Packaging:	:	400ml aerosol (packed in 12)

#### STORAGE

The product may be stored at normal ambient temperatures and has a shelf life of not less than 48 months with correct storage. Aerosols should always be stored below  $50^{\circ}$ C, away from direct heat and naked flame.

#### **HEALTH AND SAFETY**

Health and Safety sheet available separately.

#### **TECHNICAL SERVICE**

CRC Industries UK Ltd provides a technical support service and maintains a constant programme of research and development. We are able to assist customers by specific product development to meet particular requirements.

#### **MISREPRESENTATION ACT 1967**

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#### **TRADE DESCRIPTIONS ACT 1968**