Technical Data



RUST CONVERTER

RUST CONVERTER converts the rust formed from the oxidation of steel and iron into a paintable anti-corrosion layer. The cured coating is impermeable, tough and durable, preventing further corrosion. When dry, the dark grey coating acts as an effective primer for coloured top-coat application.

FEATURES

- No need for sand blasting
- Totally free of lead and chromates
- No chlorinated solvents
- Can be finished with Galva Colour as top coat
- Water based
- Fast acting: results visible in <5 minutes
- Cured coating is an excellent anti-corrosion barrier

APPLICATIONS

- Suitable for use throughout the industry on:
 - Mechanical handling equipment
 - Rolling stock
 - o Agricultural equipment
 - Steel construction
 - Ship repair
 - o Surface treatment
 - $\circ \quad \hbox{Corrosion protection of all ferrous materials}$

• Rust Converter acts in three ways:

1. Inactivates existing rust:

The unstable ferric hydroxide, formed at the start of the corrosion process of iron, is transformed into an inert complex, halting the corrosion process immediately.

2. Formation of a passivating protective coating:

The formed complexes combine with the unique resin in Rust Converter creating a non-permeable coating, providing anti-corrosion protection.

3. Function as a primer:

The cured dark grey, protective coating has an ideal structure and composition to act as a primer for future cosmetic over-painting.

DIRECTIONS

- Stir or mix product before use
- Stir frequently during application
- Use only with adequate ventilation
- Apply an even coat with a standard paint brush within a temperature range of 15 to 25°C. (dispose of brush, do not re-use)
- Allow Rust Converter to work results will be visible in >5 minutes

- Rust conversion at room temperature is approximately 30 minutes
- Rust Converter will cure to a dry, dark grey finish time dependent on application and rust
- · Leave for 24 hours before over-painting

TECHNICAL DATA

Appearance : Viscous Liquid
Colour : Blue-green
Odour : Odourless

Density : 1.2 g/cm3 (@ 20°C)

pH : 2.5-3.5 Flash Point : None

Rust Conversion Active Product : 30 minutes
Handling - Dry Time : 1 hour

Operational Temperature (Cured) : Maximum 60°C

Typical Coat Weight : $20 \ \mu m$ Coverage Per Litre : $7m^2/litre$ Adhesion On Steel Dry Coating : $0 \ GT$

Salt Spray Resistance (ASTM B 117) $\,$: 340 Hours at film thickness of 25 μm

Flexibility (Mandrel Test) : Pass : 7mm

Packaging : 6 x 750ml

STORAGE

- Do not store below 5 °C
- Do not mix with other products
- Shelf life is not less than 24 months with correct storage

HEALTH AND SAFETY

Health and Safety sheet available separately.

TECHNICAL SERVICE

CRC Industries UK Ltd provides a technical support service and maintains a constant programme of research and development. We are able to assist customers with specific product enquiries and requests for technical information.

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CRC Industries UK Ltd, Ambersil House, Wylds Road, Bridgwater, Somerset, TA6 4DD

Tel: +44 (0) 1278 727200 Fax: +44 (0) 1278 425644 Web: www.ambersil.com Fax: +44 (0) 1278 425644

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