

1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

Identification of the substance or mixture

Product Name:	Bakerlok (Hardener)
Product Code:	19950-В
Product Use:	Thread locking compound, adhesive
Supplier:	Forum Energy Technologies
	10344 Sam Houston Park Drive, Suite 300
	Houston, TX 77064
	Tel: 713-351-7900
	<u>www.f-e-t.com</u>

Emergency telephone number: +1 813 248 0585, 24 hours

E-mail address for questions	
regarding this SDS:	<u>sharons@socousa.com</u>

2. HAZARDS IDENTIFICATION

GHS Classification

Skin irritation (Category 2) Serious eye damage/eye irritation (Category 1) Skin sensitization (Category 1B) Respiratory irritation (Category 1B)

GHS label elements



Signal Word: Danger Hazard statements: H315 – Causes skin irritation H317 – May cause an allergic skin reaction H318 – Causes serious eye damage H334 – May cause allergy or asthma symptoms or respiratory difficulties if inhaled Precautionary statements: P280 – Wear protective gloves/protective clothing/eye protection/face protection P302 + P352 – IF ON SKIN: Wash with plenty of soap and water



P305 + P351 + P338 – IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P304 + P340 – IF INHALED: remove person to fresh air and keep comfortable for breathing.

Other hazards: None known.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Amine based epoxy hardener Hazardous components

Component	Concentration
Polyethylpolyamine (Proprietary)	5-10%
CAS-No. not known	
Polyethylpolyamine #1 (Proprietary)	5-10%
CAS-No. not known	

4. FIRST AID MEASURES

General:	If exposed or concerned, get medical attention or advice.
Inhalation:	Move exposed person to fresh air. If effects occur, get medical attention.
Ingestion:	Wash out mouth with water. Do not induce vomiting. Get medical attention.
Skin contact:	Remove contaminated clothing and shoes. Wash skin with soap and water. Get
	medical attention if irritation symptoms persist.
Eye contact:	Check for and remove any contact lenses. Immediately flush eyes with running water
	for at least 15 minutes, keeping eyelids open. Get medical attention.

Note to physician: Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable media:	Use dry chemical, CO ₂ , water spray (fog) or foam.
Not suitable:	Do not use water jet.
Combustion products:	Carbon monoxide, carbon dioxide.
Special protective equipment	Fire-fighters should wear appropriate protective equipment and self-
for fire-fighters:	contained breathing apparatus with a full face-piece operated in
	positive pressure mode.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions:	Wear appropriate personal protection equipment (see section 8).
Environmental precautions:	Recover free product. Use suitable adsorbent and dispose of material
	in accordance with all regulations. Keep product out of sewers and
	watercourses, prevent soil penetration. Advise authorities if large
	amounts of product enter waterways or extensive land areas.



7. HANDLING AND STORAGE

Handling:

Storage:

Wear appropriate personal protection equipment (see section 8). Do not eat, drink or smoke when using. Wash thoroughly after handling. Follow good hygiene and housekeeping practices. Store in cool dry area in original or equivalent container in accordance

with all regulations. Do not expose to extreme heat or flame. Do not expose to extreme cold. Store at $5 - 40^{\circ}$ C, away from strong oxidizers and acids.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters:

Chemical name	CAS no.	OSHA PEL	ACGIH TLV
Polyethylenepolyamine (Proprietary)	unknown	not established	1 ppm TWA
Polyethylenepolyamine #1 (Proprietary)	unknown	not established	1 ppm TWA

Engineering controls:	Use with adequate ventilation.
Eye/face protection:	Safety glasses. Safety goggles where risk of splash exists. Ensure eye bath is to hand.
Hand protection:	Protective gloves. Nitrile recommended.
Skin protection:	No additional protection required beyond normal industrial attire is required.
Respiratory protection:	Use a NIOSH approved respirator where air levels exceeding TWA may exist. Organic vapor cartridges.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance and odor:	Red liquid, amine odor
pH:	No data
Flash point:	> 93°C (PMCC)
Evaporation rate:	No data
Upper flammability limit:	No data
Lower flammability limit:	No data
Vapor pressure:	No data
Vapor density:	>1
Relative density:	1.02
Solubility:	Insoluble in water, soluble in alcohols and petroleum distillates
Viscosity:	300-500 cps

10. STABILITY AND REACTIVITY

Chemical stability:	Stable
Polymerization:	Will not occur
Conditions to avoid:	Extreme heat
Incompatible materials:	Strong oxidizers

Carbon oxides, other unknown products



products.	carbon oxides, other unknown products	
11. TOXICOLOGICAL INFO	RMATION	
Potential acute health effects		
Acute toxicity:		
49CFR 173.137 & 137 – rabbit -	– moderate skin irritant	
Polyethylenepolyamine (Proprietary):		
LD50 oral – rabbit – 5500 mg/k	g	
LD50 oral – mouse – 38.5 mg/k	g	
LD50 oral – rat – 1080 mg/kg		
od50 dermal – rabbit – 675 mg	/kg	
Polyethylenepolyamine #1 (Pr	oprietary):	
LD50 oral – rat – 2800 mg/kg		
LD50 dermal – rabbit – 550 mg	/kg	
Eye damage/irritation:	Causes serious eye damage. Direct contact with eyes can cause irreversible damage including blindness.	
Skin corrosion/irritation:	Contact may cause skin irritation with local redness.	
Potential chronic health effect	<u>s</u>	
Sensitization:	May cause allergic skin and respiratory reactions.	
Repeated dose toxicity:	Except for skin and respiratory sensitization, none anticipated.	

Sensitization:	May cause allergic skin and respiratory reactions.
Repeated dose toxicity:	Except for skin and respiratory sensitization, none anticipate
Carcinogenicity:	No ingredients listed as carcinogens.
Mutagenicity:	No ingredients listed as mutagens.
Reproductive toxicity:	No ingredients listed as reproductive toxins.
STOT repeated exposure:	No known effects.

12. ECOLOGICAL INFORMATION

Hazardous decomposition

products:

Ecotoxicity:	No known significant effects or critical hazards.
Persistence/degradability:	No information available.
Bioaccumulative potential:	No information available.
Mobility in soil:	No information available.
Other adverse effects:	No information available.

13. DISPOSAL CONSIDERATIONS

Waste disposal:Generation of waste should be avoided or minimized where possible.
Empty containers may contain residue. Dispose of as hazardous waste
via licensed waste disposal operator. Follow all applicable regulations.

14. TRANSPORT INFORMATION

Transport information according to ADR, RID, ADN, IMDG, ICAO, IATA: Not regulated



Transport information according to USDOT: Not regulated.

15. REGULATORY INFORMATION

US Regulations

SARA 302 Extremely Hazardous Substances: None. SARA 313 Components: None.

State Regulations

California Prop 65: No ingredients listed.

Massachusetts Right to Know: Polyethylenepolyamine (Proprietary), Polyethylenepolyamine #1 (Proprietary)

New Jersey Right to Know: Polyethylenepolyamine (Proprietary), Polyethylenepolyamine #1 (Proprietary)

Pennsylvania RTK Hazardous Substances: Polyethylenepolyamine (Proprietary), Polyethylenepolyamine #1 (Proprietary)

United States inventory (TSCA): All ingredients listed or exempt.

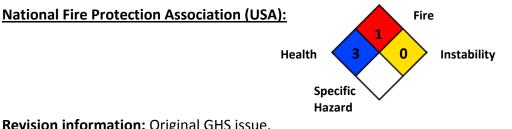
International regulations

Canada: WHMIS Classification: D1A: Material causing immediate and serious toxic effects (very toxic). D2A: Material causing other toxic effects (Very toxic). D2B: Material causing other toxic effects (toxic). WHMIS: This product has been classified according to the hazard criteria of the CPR and the MSDS contains all of the information required by the CPR.

16. OTHER INFORMATION

Hazardous Material Information System (USA):

HEALTH	3*
FIRE	1
REACTIVITY	0
PERSONAL PROTECTION	В



Revision information: Original GHS issue.

END OF SAFETY DATA SHEET