

## Technical Data

# Ever-Slik® 1201

## Protective Coatings

### Product Description

Ever-Slik 1201 is a thermally cured, specially blended high molecular weight epoxy based coating which provides outstanding corrosion resistance in almost any environment. Along with its excellent corrosion resistance, Ever-Slik 1201 is ideal for applications where an abrasion resistant coating is needed. Ever-Slik 1201 also offers excellent barrier protection from harsh chemicals and solvents. Specifications for this product can be found at: <http://www.everlubeproducts.com/products>

### Features / Benefits

- Excellent corrosion resistance
- Excellent chemical resistance
- Excellent abrasion resistance
- Good thermal stability

### Markets

- Semiconductor
- Medical
- Chemical Processing
- Automotive

### Typical Applications

- Pumps and valves
- Semiconductor machinery
- Actuator stems and shafts
- Fittings and impellers

### Physical Properties

|                                    |   |
|------------------------------------|---|
| Lubricating Solid:                 | None  |
| Binder:                            | High Molecular Weight Epoxy   |
| Color and Appearance:*             | Glossy Black Finish**, additional color options are available.                  |
| Carrier:                           | Solvent Borne   |
| Solids (by weight):*               | 43 to 47%   |
| Density:*                          | 8.4 ± 0.5 lb/gal (1006 ± 60 grams/liter)  |
| Flash Point:                       | 45°F (7°C)  |
| Volatile Organic Compound:         | 580 grams/liter (4.84 lb/gal)   |
| Theoretical Coverage: <sup>1</sup> | 545 ft <sup>2</sup> /gal @ 0.5 mils (13.3 m <sup>2</sup> /liter @ 12.7 microns) |
| Alternative or Repair Coatings:    | A low VOC alternative coating for Ever-Slik 1201 is our Everlube 9800.          |

### Processing Information<sup>2</sup>

|   |   |
|---|---|
| Dry Film Thickness  | 0.3 to 2 mils (8 to 51 microns)   |
| Dilution / Cleanup Solvent: <sup>2</sup>                            | 642 solvent or MEK  |
| Dilution Ratio:   | 1:1 to 1:3 (Product to Solvent)   |
| Cure Cycle: <sup>2</sup>  | 1 hr @ 375°F +/- 25°F   |
| Suggested Pretreatment:   | Grit Blast and/or Phosphate   |
| Suggested Application Methods:                                      | Dip Spin <input type="checkbox"/> Spray <input checked="" type="checkbox"/> |
| For additional information, please see Processing Bulletin # 3000-A |   |

This document is for technical reference only and is not intended for use in developing a specification. Specification writers should contact Technical Director of Research and Development. This information supplied is presented in good faith and has been derived from sources believed to be reliable. Since conditions of use are beyond our control, all risks are assumed by the user.

### Typical Functional Properties

|                             | <u>ASTM Test Method</u> | <u>Value</u>                        |
|-----------------------------|-------------------------|-------------------------------------|
| Corrosion Resistance        |                         |                                     |
| Test Panel                  | ASTM B117               | 2500 hrs. @ 5% Neutral Salt Spray   |
| Test Panel Coating Method   |                         | 0.8 mil on grit blasted steel panel |
| Abrasion Resistance         | ASTM D4060              | Excellent                           |
| Coefficient of Friction     | ASTM D2714              | N/A                                 |
| Operating Temperature Range |                         | -100° to 400°F (-73° to 204°C)      |
| Load Carrying Capacity      | ASTM 2625, Method B     | N/A                                 |
| Wear Life                   | ASTM 2625, Method A     | N/A                                 |

### Chemical Resistance (ASTM D-2510, Method C)

|                                    |      |                         |      |
|------------------------------------|------|-------------------------|------|
| Isopropyl Alcohol or Ethyl Alcohol | Pass | Diethanolamine          | Pass |
| Mineral Spirits or Paint Thinner   | Pass | Hydrochloric Acid (10%) | Pass |
| Toluene                            | Pass | Sodium Hydroxide (10%)  | Pass |
| Acetone                            | Pass | Distilled Water         | Pass |
| Skydrol 500:                       | Pass | Jet Fuels (JP-4):       | Pass |
| Hydraulic Fluids:                  | Pass | Trichloroethylene:      | Pass |
| Anti-Icing Fluids:                 | Pass |                         |      |

Note: Chemical Resistance may vary depending on the cure cycle. N/R = Not Recommended

### Additional Information

|                         |  |
|-------------------------|--|
| Shelf Life and Storage: | One year from date of shipment, stored in a factory sealed container between the temperatures, 40° to 90°F. Coatings are thermally stable, but we do not recommend prolonged exposure outside of the specified temperature range listed above.                                     |
| Packaging:              | Ever-Slik® 1201 is available in Gallon, 5-Gallon Pail  |
| Warranty:               | No representation or warranty is expressed or implied and all warranties including warranties of marketability and fitness for use are expressly disclaimed. Nothing herein shall be construed as permission or recommendation to practice a patented invention without a license. |

\* These Test are performed on each production lot.

<sup>1</sup> Based on 100% transfer efficiency at a dry film thickness of 0.001 inch (25 microns).

<sup>2</sup> Contact Everlube Products Technical Services for additional options.

<sup>3</sup> Specific chemical tested per the specification requirements.

Issue Date: 08/19/02, Latest Revision Date: 06/17/03

This document is for technical reference only and is not intended for use in developing a specification. Specification writers should contact Technical Director of Research and Development. This information supplied is presented in good faith and has been derived from sources believed to be reliable. Since conditions of use are beyond our control, all risks are assumed by the user.