

# 3M™ Scotchkote™ Poly-Tech WG 663

Updated  
Supersedes

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## Data Sheet and Application Guide

### Product Description

Scotchkote Poly-Tech WG 663 is an elastomeric solvent based acrylic coating specifically developed to provide a waterproofing membrane on all types of roof surfaces, which can be applied in low temperatures.

### Product Features

- Combines good application characteristics with fast drying capabilities.
- Can be applied to most surfaces over an appropriate primer
- Outstanding weatherproofing and waterproofing properties.
- Provides a minimum of 10 years protection.

### General Application Steps

1. Remove loosely adhering deposits.
2. Apply the appropriate primer and allow to dry.
3. Treat all joints and seams.
4. Apply first coat of Scotchkote Poly-Tech WG 663 including reinforcing sheet where required.
5. Apply second coat of Scotchkote Poly-Tech WG 663.

## Properties

Property	Value
Colour	Light and Mid Grey
<b>Drying &amp; Cure times at 20°C (68°F)</b>	
Touch Dry/Waterproof	2-3 hours
Minimum Overcoating	6-8 hours
Maximum Overcoating	Indefinite provided surface is clean
Volume Solids	48%
V.O.C (As Supplied)	448g/litre
Film Thickness	(unreinforced) 470 microns wet, 225 microns dry
Theoretical Coverage Rate Unreinforced	2.1m <sup>2</sup> / litre at 225 microns dft.
<b>Performance Data</b>	
Water Vapour Permeability	5.51x10 <sup>-5</sup> perm.cm (ASTM E96)
Tensile Strength	6.85N/mm <sup>2</sup> (1000 psi) (ASTM D412)
Elongation	40% (ASTM D412) reinforced
Tear Strength	36.72N/mm (210 pli) reinforced (ASTM D624)
UV Resistance	Unaffected 1000 hours QUVB – (ASTM G53)



# Application Procedures for Scotchkote Poly-Tech WG 663

## Surface Preparation

The Scotchkote™ Poly-Tech WG 663 system should only be applied to structurally sound roof areas. On flat roofs which have been dressed with large or medium size chippings, these must be removed prior to application. A mechanical flail should be used to remove the chippings and then the area swept down to remove all loose dirt and dust. On asphalt roofs, blisters should be cut out and the void filled with polymer concrete screed. On felt roofs, severe blisters should be cut open and bonded flat.

Any areas of moss or lichen growth should be treated with a proprietary fungicidal wash in accordance with the manufacturer's instructions.

Any surface to be protected must be clean, dry and firm, and this is especially important with metallic, glass or plastic surfaces.

At any wide joints (such as joints on corrugated roofs or poor fitting flashings) or where excessive movements can be expected (such as valley gutter joints) it is advisable to apply 3M™ 1900 Duct Tape over these areas. To apply the 1900 Duct Tape simply peel off the protective film and press down firmly, following the contour as far as possible. Finally, ensure the edges of the tape are pressed down to be flush with the surface.

## Application Procedures

### Priming

**Bituminous and Concrete Surfaces:** No primer needed. Degraded friable asbestos should be primed with 3M™ Scotchkote™ Poly-Tech BP Primer 656. Detailed application procedures are given on the Scotchkote Poly-Tech BP Primer 656 data Sheet.

**Previously Painted Surfaces:** Surfaces should be primed with 3M™ Scotchkote™ WB Epoxy Primer GP 830. Detailed application procedures are given on the product data sheet.

**Copper and Ferrous Metal Surfaces:** Surfaces should be primed with 3M™ Scotchkote™ Epoxy Primer MC 135. Detailed application procedures are given on the data Sheet. For coverage rates of primers refer to the appropriate primer tech sheet.

## Handling and Safety Precautions

Read all health hazard, precautionary and first aid statements found in the Material Safety Data Sheet, and/or product label prior to handling or use.

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## Important Notice

All statements, technical information and recommendations are based on information believed to be reliable, but the accuracy or completeness is not guaranteed. Before using the 3M™ Scotchkote™ Product, you must evaluate it and determine if it is suitable for your intended application. Because conditions of product use are outside of 3M control's and vary widely you assume all risks and liability associated with such use. Any product related statements not contained in current 3M publications, or any contrary statements contained in your purchase order, shall have no force or effect unless expressly agreed to in writing by an authorised officer of 3M.

## Warranty; Limited Remedy; Limited Liability.

3M warrants that the 3M™ Scotchkote™ Product will conform to 3M published specifications upon shipment. If the product is proven not to have met the specifications your exclusive remedy within 12 months of sale by 3M of the product and 3M's sole obligation will be, at 3M's option, to replace the Product or to refund the purchase price of the Product. Except where prohibited by law, this warranty is made in lieu of all other warranties, express or implied, including, but not limited to, any implied warranty of suitability or fitness for a particular purpose, or those arising from a course of dealing, custom or usage or trade.

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### Electrical Markets Division (EMD) 3M United Kingdom plc

23 Standard Way Industrial Estate  
Northallerton  
North Yorkshire DL6 2XA  
United Kingdom  
Phone: +44 (0)1609 780170  
www.3M.co.uk/scotchkote

### Electrical Markets Division (EMD) 3M United Kingdom plc

3M Centre  
Cain Road, Bracknell  
Berkshire RG12 8HT  
Phone: 01344 858000  
Fax: 01344 857970  
www.3M.co.uk

## Applying the System

Scotchkote Poly-Tech WG 663 should not be applied when rain is falling or when rain is imminent, or when surfaces are less than 3° above the dew point, surfaces must be free of visible moisture.

The Scotchkote Poly-Tech WG 663 system is a two coat system incorporating 3M™ Scotchkote™ Premier Reinforcing Mat 050 in the first coat. The reinforcing mat should be secured into the Scotchkote Poly-Tech WG 663 immediately after application where necessary. The reinforcing must follow the contour of the surface and must not be pulled or stretched to leave hollow areas. Scotchkote Poly-Tech WG 663 should then be brushed/rolled through the Reinforcing, keeping the thickness of the coating as even as possible and no thicker than is required to wet down the reinforcing. The second coat of Scotchkote Poly-Tech WG 663 should then be applied using a good quality brush or roller a minimum of 4-6 hours after the first coat. The minimum overcoating interval will depend upon the roof temperature and drying conditions. Provided the first coat is clean there is no maximum overcoating time. Do not apply Scotchkote Poly-Tech WG 663 beyond the areas coated with primer. Adjacent widths of Reinforcing should allow 1-2 cm overlap.

## Packaging and Storage

Supplied in 20 litre units.

Use within 2 years of date of manufacture. Store in original sealed containers at temperatures between 5°C and 32°C.

## Ordering Information/Customer Service

For ordering, technical and product information or to request a copy of the Material Safety Data Sheet, call +44 (0)1609 780170

For emergencies, please contact +44 (0)1344 858000.

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