

Safety Data Sheet according to (EC) No 1907/2006

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LOCTITE 408

SDS No. : 434634 V001.9 Revision: 26.05.2015 printing date: 15.10.2016 Replaces version from: 26.02.2014

Category 3

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

LOCTITE 408

- **1.2. Relevant identified uses of the substance or mixture and uses advised against** Intended use: Adhesive
- **1.3. Details of the supplier of the safety data sheet** Henkel Ltd

Wood Lane End HP2 4RQ Hemel Hempstead

Great Britain

Phone:	+44 1442 278000
Fax-no.:	+44 1442 278071

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Chronic hazards to the aquatic environment H412 Harmful to aquatic life with long lasting effects.

2.2. Label elements

Label elements (CLP):

Hazard statement:	H412 Harmful to aquatic life with long lasting effects.
Supplemental information	EUH202 Cyanoacrylate. Danger. Bonds skin and eyes in seconds. Keep out of the reach of children.
Precautionary statement: Prevention	P273 Avoid release to the environment.
Precautionary statement: Disposal	P501 Dispose of waste and residues in accordance with local authority requirements.

2.3. Other hazards

None if used properly.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

General chemical description:

Cyanoacrylate Adhesive

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components	EC Number	content	Classification
CAS-No.	REACH-Reg No.		
Bismaleimide	424-600-0	> 0,25-< 2,5 %	Aquatic Acute 1
105391-33-1			H400
			Aquatic Chronic 1
			H410
2-Methoxyethyl a-cyanoacrylate	248-670-5	> 80- < 100 %	No data available.
27816-23-5	01-2120070891-53		
Hydroquinone	204-617-8	> 0,01-< 0,1 %	Aquatic Acute 1
123-31-9	01-2119524016-51		H400
			Aquatic Chronic 1
			H410
			Carc. 2
			H351
			Muta. 2
			H341
			Acute Tox. 4; Oral
			H302
			Eye Dam. 1
			H318
			Skin Sens. 1
			H317
	201.005.1	0.1 0.0 0/	M factor: 10
Bis(2-hydroxy-3-tert-butyl-5-	204-327-1	> 0,1-< 0,9 %	Repr. 2
methylphenyl)methane	01-2119496065-33		H361
119-47-1			Aquatic Chronic 4
			H413

For full text of the H - statements and other abbreviations see section 16 "Other information". Substances without classification may have community workplace exposure limits available.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Move to fresh air, consult doctor if complaint persists.

Skin contact:

Do not pull bonded skin apart. It may be gently peeled apart using a blunt object such as a spoon, preferably after soaking in warm soapy water.

Cyanoacrylates give off heat on solidification. In rare cases a large drop will generate enough heat to cause a burn. Burns should be treated normally after the adhesive has been removed from the skin.

If lips are accidentally stuck together apply warm water to the lips and encourage maximum wetting and pressure from saliva inside the mouth.

Peel or roll lips apart. Do not try to pull the lips apart with direct opposing action.

Eye contact:

If the eye is bonded closed, release eyelashes with warm water by covering with wet pad.

Cyanoacrylate will bond to eye protein and will cause periods of weeping which will help to debond the adhesive.

Keep eye covered until debonding is complete, usually within 1-3 days.

Do not force eye open. Medical advice should be sought in case solid particles of cyanoacrylate trapped behind the eyelid cause any abrasive damage.

Ingestion:

Ensure that breathing passages are not obstructed. The product will polymerise immediately in the mouth making it almost impossible to swallow. Saliva will slowly separate the solidified product from the mouth (several hours).

4.2. Most important symptoms and effects, both acute and delayed

Prolonged or repeated contact may cause eye irritation.

Prolonged or repeated contact may cause skin irritation.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media: Foam, extinguishing powder, carbon dioxide. Fine water spray

Extinguishing media which must not be used for safety reasons:

High pressure waterjet

5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO) and carbon dioxide (CO2) can be released. In case of fire, keep containers cool with water spray. Oxides of carbon, oxides of nitrogen, irritating organic vapors.

5.3. Advice for firefighters

Fire fighters should wear positive pressure self-contained breathing apparatus (SCBA).

Additional information:

In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation. Avoid skin and eye contact.

6.2. Environmental precautions

Do not let product enter drains.

6.3. Methods and material for containment and cleaning up

Do not use cloths for mopping up. Flood with water to complete polymerization and scrape off the floor. Cured material can be disposed of as non-hazardous waste.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Ventilation (low level) is recommended when using large volumes Use of dispensing equipment is recommended to minimise the risk of skin or eye contact Avoid skin and eye contact.

Hygiene measures:

Wash hands before work breaks and after finishing work. Do not eat, drink or smoke while working. Good industrial hygiene practices should be observed.

7.2. Conditions for safe storage, including any incompatibilities

For optimum shelf life store in original containers under refrigerated conditions at 2 - 8°C (35.6 - 46.4 °F)

7.3. Specific end use(s)

Adhesive

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for

Great Britain

Ingredient [Regulated substance]	ррт	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Hydroquinone		0,5	Time Weighted Average		EH40 WEL
123-31-9			(TWA):		
[HYDROQUINONE]					

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental	-	Value				Remarks
	Compartment	period					
			mg/l	ppm	mg/kg	others	
Hydroquinone 123-31-9	aqua (freshwater)					0,114 µg/L	
Hydroquinone 123-31-9	aqua (marine water)					0,0114 µg/L	
Hydroquinone 123-31-9	sediment (freshwater)					0,98 µg/kg	
Hydroquinone 123-31-9	sediment (marine water)					0,097 µg/kg	
Hydroquinone 123-31-9	aqua (intermittent releases)					0,00134 mg/L	
Hydroquinone 123-31-9	soil					0,129 µg/kg	
Hydroquinone 123-31-9	STP					0,71 mg/L	

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Hydroquinone 123-31-9	Workers	Dermal	Long term exposure - systemic effects		128 mg/kg bw/day	
Hydroquinone 123-31-9	Workers	Inhalation	Long term exposure - systemic effects		7 mg/m3	
Hydroquinone 123-31-9	Workers	Inhalation	Long term exposure - local effects		1 mg/m3	
Hydroquinone 123-31-9	general population	Dermal	Long term exposure - systemic effects		64 mg/kg bw/day	
Hydroquinone 123-31-9	general population	Inhalation	Long term exposure - systemic effects		1,74 mg/m3	
Hydroquinone 123-31-9	general population	Inhalation	Long term exposure - local effects		0,5 mg/m3	

Biological Exposure Indices:

None

8.2. Exposure controls:

Respiratory protection:

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A

Hand protection:

The use of chemical resistant gloves such as Nitrile is recommended.

Polyethylene or polypropylene gloves are recommended when using large volumes.

Do not use PVC, rubber or nylon gloves.

Please note that in practice the working life of chemical resistant gloves may be considerably reduced as a result of many influencing factors (e.g. temperature). Suitable risk assessment should be carried out by the end user. If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection: Wear protective glasses.

Skin protection: Suitable protective clothing

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties Appearance liquid

Odor	
Odour threshold	

pH Initial boiling point Flash point Decomposition temperature Vapour pressure Density () Bulk density liquid colourless to yellowish odorless No data available / Not applicable

No data available / Not applicable 149 °C (300.2 °F) > 80 °C (> 176 °F); Tagliabue closed cup No data available / Not applicable < 0,3 mbar 1,1 g/cm3

No data available / Not applicable

Viscosity
Viscosity (kinematic)
Explosive properties
Solubility (qualitative)
(Solvent: Water)
Solidification temperature
Melting point
Flammability
Auto-ignition temperature
Explosive limits
Partition coefficient: n-octanol/water
Evaporation rate
Vapor density
Oxidising properties

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity

No data available / Not applicable No data available / Not applicable No data available / Not applicable Polymerises in presence of water. No data available / Not applicable No data available / Not applicable

10.1. Reactivity

Rapid exothermic polymerization will occur in the presence of water, amines, alkalis and alcohols.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

Stable under normal conditions of storage and use.

10.5. Incompatible materials

None if used properly.

10.6. Hazardous decomposition products

carbon oxides.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

General toxicological information:

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

Oral toxicity:

Cyanoacrylates are considered to have relatively low toxicity. Acute oral LD50 is >5000mg/kg (rat). It is almost impossible to swallow as it rapidly polymerises in the mouth.

Inhalative toxicity:

Prolonged exposure to high concentrations of vapours may lead to chronic effects in sensitive individuals In dry atmosphere with < 50% humidity, vapours may irritate the eyes and respiratory system

Skin irritation:

Prolonged or repeated contact may cause skin irritation. Bonds skin in seconds. Considered to be of low toxicity: acute dermal LD50 (rabbit)>2000mg/kg Due to polymerisation at the skin surface allergic reaction is unlikely to occur

Eye irritation:

Prolonged or repeated contact may cause eye irritation. Liquid product will bond eyelids. In a dry atmosphere (RH<50%) vapours may cause irritation and lachrymatory effect

Hazardous components	Value	Value	Route of	Exposure	Species	Method
CAS-No.	type		application	time		
Bismaleimide	LD50	> 5.000 mg/kg	oral		rat	OECD Guideline 401 (Acute
105391-33-1						Oral Toxicity)
2-Methoxyethyl a-	LD50	> 5.000 mg/kg	oral		rat	OECD Guideline 401 (Acute
cyanoacrylate						Oral Toxicity)
27816-23-5						
Hydroquinone	LD50	367 mg/kg	oral		rat	OECD Guideline 401 (Acute
123-31-9						Oral Toxicity)
Bis(2-hydroxy-3-tert-	LD50	> 10.000 mg/kg	oral		rat	-
butyl-5-						
methylphenyl)methane						
119-47-1						

Acute inhalative toxicity:

Hazardous componentsValueValueRoute ofCAS-No.typeapplicati	n time Species Method
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Acute dermal toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
2-Methoxyethyl a- cyanoacrylate 27816-23-5	LD50	> 2.000 mg/kg	dermal		rabbit	OECD Guideline 402 (Acute Dermal Toxicity)

Skin corrosion/irritation:

Hazardous components	Result	Exposure	Species	Method
CAS-No.		time		
Bismaleimide	not irritating	4 h	rabbit	OECD Guideline 404 (Acute
105391-33-1				Dermal Irritation / Corrosion)
2-Methoxyethyl a-	not irritating	4 h	rabbit	OECD Guideline 404 (Acute
cyanoacrylate				Dermal Irritation / Corrosion)
27816-23-5				

Serious eye damage/irritation:

Hazardous components CAS-No.	Result	Exposure time	Species	Method
Bismaleimide 105391-33-1	not irritating	24 h	rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
2-Methoxyethyl a- cyanoacrylate 27816-23-5	not irritating	300 s		HET-CAM Test

Respiratory or skin sensitization:

Hazardous components CAS-No.	Result	Test type	Species	Method
Bismaleimide 105391-33-1	not sensitising	Guinea pig maximisat ion test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
2-Methoxyethyl a- cyanoacrylate 27816-23-5	not sensitising	Guinea pig maximisat ion test	guinea pig	
Hydroquinone 123-31-9	sensitising	Guinea pig maximisat ion test	guinea pig	

Germ cell mutagenicity:

Hazardous components CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Bismaleimide 105391-33-1	negative	bacterial gene mutation assay	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
2-Methoxyethyl a- cyanoacrylate 27816-23-5	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Hydroquinone 123-31-9	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		EU Method B.13/14 (Mutagenicity)
Bis(2-hydroxy-3-tert- butyl-5- methylphenyl)methane 119-47-1	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)

Reproductive toxicity:

Hazardous substances CAS-No.	Result / Classification	Species	Exposure time	Species	Method
Bis(2-hydroxy-3-tert- butyl-5-	NOAEL P = $12,5 \text{ mg/kg}$	screening oral: gavage		rat	OECD Guideline 421 (Reproduction /
methylphenyl)methane 119-47-1					Developmental Toxicity Screening Test)

Repeated dose toxicity

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Method
Hydroquinone 123-31-9	NOAEL=>= 250 mg/kg	oral: gavage	14 days5 days/week. 12 doses	rat	OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity in Rodents)
Hydroquinone 123-31-9	LOAEL=<= 500 mg/kg	oral: gavage	14 days5 days/week. 12 doses	rat	OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity in Rodents)

SECTION 12: Ecological information

General ecological information:

Biological and Chemical Oxygen Demands (BOD and COD) are insignificant.

Do not empty into drains / surface water / ground water.

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

12.1. Toxicity

Ecotoxicity: Harmful to aquatic life with long lasting effects.

Hazardous components CAS-No.	Value type	Value	Acute Toxicity Study	Exposure time	Species	Method
Bismaleimide 105391-33-1	LC50	0,5 mg/l	Fish	48 h	Oryzias latipes	OECD Guideline 203 (Fish, Acute
Hydroquinone 123-31-9	LC50	0,638 mg/l	Fish	96 h	Oncorhynchus mykiss	Toxicity Test) OECD Guideline 203 (Fish, Acute Toxicity Test)
Hydroquinone 123-31-9	EC50	0,134 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Hydroquinone 123-31-9	EC50	0,335 mg/l	Algae	72 h	Selenastrum capricornutum (new name: Pseudokirchnerella subcapitata)	OECD Guideline
Hydroquinone 123-31-9	NOEC	0,0057 mg/l	chronic Daphnia	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

12.2. Persistence and degradability

Persistence and Biodegradability:

No data available for the product.

Hazardous components CAS-No.	Result	Route of application	Degradability	Method
2-Methoxyethyl a- cyanoacrylate 27816-23-5	readily biodegradable	aerobic	86 %	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
Hydroquinone 123-31-9	readily biodegradable	aerobic	75 - 81 %	EU Method C.4-E (Determination of the "Ready" BiodegradabilityClosed Bottle Test)
Bis(2-hydroxy-3-tert-butyl-5- methylphenyl)methane 119-47-1	under test conditions no biodegradation observ		0 %	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)

12.3. Bioaccumulative potential / 12.4. Mobility in soil

Mobility:

Cured adhesives are immobile.

Bioaccumulative potential:

No data available for the product.

Hazardous components CAS-No.	LogKow	Bioconcentration factor (BCF)	Exposure time	Species	Temperature	Method
Hydroquinone 123-31-9	0,59					EU Method A.8 (Partition Coefficient)
Bis(2-hydroxy-3-tert-butyl-5- methylphenyl)methane 119-47-1	6,24					

12.5. Results of PBT and vPvB assessment

Hazardous components	PBT/vPvB
CAS-No.	
Hydroquinone	Not fulfilling PBT (persistent/bioaccummulative/toxic) criteria
123-31-9	
Bis(2-hydroxy-3-tert-butyl-5-	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
methylphenyl)methane	Bioaccumulative (vPvB) criteria.
119-47-1	

12.6. Other adverse effects

No data available.

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SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Cured adhesive: Dispose of as water insoluble non-toxic solid chemical in authorised landfill or incinerate under controlled conditions.

Dispose of in accordance with local and national regulations.

Contribution of this product to waste is very insignificant in comparison to article in which it is used

Disposal of uncleaned packages:

Disposal must be made according to official regulations.

Waste code

08 04 09 waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information

14.1.	UN number	
	ADR	Not dangerous goods
	RID	Not dangerous goods
	ADN	Not dangerous goods
	IMDG	Not dangerous goods
	IATA	3334
14.2.	UN proper shi	pping name
	ADR	Not dangerous goods
	RID	Not dangerous goods
	ADN	Not dangerous goods
	IMDG	Not dangerous goods
	IATA	Aviation regulated liquid, n.o.s. (Cyanoacrylate ester)
14.3.	Transport haz	ard class(es)
	ADR	Not dangerous goods
	RID	Not dangerous goods
	ADN	Not dangerous goods
	IMDG	Not dangerous goods
	IATA	9
14.4.	Packaging gro	սք
	ADR	Not dangerous goods
	RID	Not dangerous goods
	ADN	Not dangerous goods
	IMDG	Not dangerous goods
	IATA	ш
14.5.	Environmenta	l hazards
	ADR	not applicable
	RID	not applicable
	ADN	not applicable
	IMDG	not applicable
	IATA	not applicable
14.6.	Special precau	
	Special precuu	
	ADR	not applicable

RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	Primary packs containing less than 500ml are unregulated by this mode of transport and may be shipped unrestricted.

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

VOC content (1999/13/EC) < 3 %

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text

of all abbreviations indicated by codes in this safety data sheet are as follows:

H302 Harmful if swallowed.

H317 May cause an allergic skin reaction.

H318 Causes serious eye damage.

H341 Suspected of causing genetic defects.

H351 Suspected of causing cancer.

H361 Suspected of damaging fertility or the unborn child.

H400 Very toxic to aquatic life.

H410 Very toxic to aquatic life with long lasting effects.

H413 May cause long lasting harmful effects to aquatic life.

Further information:

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

This safety data sheet was prepared in accordance with Council Directive 67/548/EEC and it's subsequent amendments, and Commission Directive 1999/45/EC.

Label elements (DPD):

Risk phrases:

R52/53 Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Safety phrases:

S61 Avoid release to the environment. Refer to special instructions/Safety data sheets.

Additional labeling:

Cyanoacrylate. Danger. Bonds skin and eyes in seconds. Keep out of the reach of children.

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.