



INSTALLATION INSTRUCTIONS

FIX STIX™ 20 Minute Epoxy

FIX STIX™ is a hand-moldable, steel filled epoxy.

Read instructions before starting installation*

Before applying roughen and clean the area to be repaired.

Wear gloves when mixing or handling uncured Fix Stix™.

Then follow these 5 easy steps:



1. Cut off the desired amount to be used. Peel off protective wrap.



2. Knead together the inner and outer core of FIX STIX™. If mixing is difficult, warm to room temperature or slightly above.



4. Apply FIX STIX™ to damaged area. Fill in holes, cracks or offsets.



3. Ensure FIX STIX™ is completely mixed and the color is a uniform dark gray.



5. Press FIX STIX™ firmly into the damaged area to ensure a solid fill.

**For application review or questions contact
InduMar Products at 1-800-523-7867, 713-977-410**



Additional Information

**FIX STIX™
20 Minute Epoxy**

Shelf Life at 75°F (24°C):	Minimum 24 months
Working Time:	Two minutes
Set Time:	20 minutes
Maximum Use Temperature:	300°F (149°C)
See Technical Data Sheet for further specifications	

Solvents	Caustics
<p>Normal temperature exposure to the following solvents has no effect or minor effect on cured FIX STIX™ epoxy putty:</p> <ul style="list-style-type: none"> • Alcohols (e.g., methyl, ethyl, isopropyl, butyl) • Antifreeze • Cellosolves • Chlorinated solvents, saturated (limited) • Ester (e.g., amyl acetate) • Greases • Lacquers and lacquer thinner • Methylene chloride • Mineral spirits • Naphtha • Natural oils, e.g., linseed, olive, palm • Oils and fuels, including diesel oil, fuel oil, gasoline, jet fuel, lubricating oil and silicone oil • Methylene chloride • Mineral spirits • Paint thinner • Shellac • Toluene • Trichloroethane • Turpentine • Xylene <p>Hot or strongly concentrated exposure to the following solvents has a moderate or severe effect on cured FIX STIX™ epoxy putty:</p> <ul style="list-style-type: none"> • Acetone • Esters (hot) • Methylethyl ketone (MEK) 	<p>Normal temperature exposure to the following caustics has no effect or minor effect on cured FIX STIX™ epoxy putty:</p> <ul style="list-style-type: none"> • Chlorine bleach (dilute) • Caustic potash • Hydrogen peroxide • Salt solutions, including alum, calcium chloride and salt • Soap and soap solutions <p>Hot or strongly concentrated exposure to the following solvents has a moderate or severe effect on cured FIX STIX™ epoxy putty:</p> <ul style="list-style-type: none"> • Acetone • Bromine • Caustic potash (hot) • Chlorine • Chromate solutions • Hydrogen peroxide (hot) • Hypochlorite bleach (concentrated or hot) • Oxidizing agents • Sodium peroxide • Soap and soap solutions • Oleum • Plating solutions. <p style="text-align: center;">Acids</p> <p>Normal temperature exposure to the following caustics has no effect or minor effect on cured FIX STIX™ epoxy putty:</p> <ul style="list-style-type: none"> • Acetic • Muriatic • Nitric <p>Hot or strongly concentrated exposure to the following solvents has a moderate or severe effect on cured FIX STIX™ epoxy putty:</p> <ul style="list-style-type: none"> • Acetic • Aqua regia • Carbolic • Muriatic • Nitric • Sulfuric

For application review or questions contact InduMar Products at 1-800-523-7867, 713-977-410



* In lieu of all warranties, expressed or implied - Seller's and Manufacturer's only obligation shall be to replace the product proven to be defective. Neither seller nor manufacturer shall be liable for any injury, loss, nor damage, direct or consequential, arising out of the use of or the inability to use the product. Before using, user shall determine the suitability of the product for its intended use and user assumes all risk and liability whatsoever in connection therewith.