

PRODUCT DATA SHEET

Description

A one component anti-corrosion coating with galvanic characteristics and full cathodic protection in aerosol form. Zingalu is made from a combination of zinc dust and aluminium flakes in a blend of aromatic hydrocarbons. Zingalu can be used for the repair and maintenance of old or damaged hot-dip galvanising, Zinga or other zinc based systems.

Outstanding Characteristics

- Zingalu provides excellent cathodic protection to steel.
- Exceptionally resistant to mechanical shocks, abrasion and erosion.
- Appropriate for touch-up of weld seams and spot welds.
- Good electrical conductor.
- Contains more than 92% pure zinc and 4% aluminium in its dry film.

Typical Uses

Zingalu can be used as a primer or as a final layer. Its primary use is for the touch-up or repair of galvanised components because it provides both cathodic protection and a close colour match to new hot-dip galvanising.

Prohibited Uses

Topcoats:

Like all zinc based coatings, Zingalu must not be over-coated with any alkyd based product.

Environment:

Like all zinc based systems, Zingalu must never be used in immersed conditions above 65⁰C.

Transport Information

UN Number	1950
Road	ADR 2.1
Sea	IMO 2.1
Air	IATA 2.1

Physical and Application Data

Filysical and Applic	ation Data
Finish Colour Components Propellant Content	Gloss Metallic (aluminium) 1 DME (dimethylether) Liquid
Substrate	Ferro metals or damaged zinc surfaces
Substrate Preparation	Grease free, clean, dry and roughened to Ra 12.5-15µm
Dry film thickness Specific Gravity Theoretical Coverage	40μm 1.180 g/cm ³ (@20°C) 4.0m ² /kg @ 40μm
<i>Drying Times @ 20⁰C:</i> Touch Dry Dry for exposure to rain To overcoat with Zingalu To overcoat with Epoxy	15 mins 30 mins 60 mins 4 - 8 hrs
Flash Point Application temp. range Working temp. range	<0 ⁰ C Propellant 5 ⁰ C to 40 ⁰ C -40 ⁰ C to +150 ⁰ C
Shelf life	2 Years
Packing	500ml Spraycan
Storage	Zingalu must be stored away from sources of moisture and sources of ignition. The cans should be stored vertically at room temperature.
Mixing	Zingalu should be shaken vigorously prior to use. The clicking of the ceramic balls inside the can should be clearly audible when mixing is complete.
Application	Zingalu should be applied evenly by successive passes (horizontally and vertically), at a distance of 30cm from the substrate.