

3M™ Scotchkote™ Fast Curing Floor Coating XF 895

Data Sheet and Application Guide

Product Description

Scotchkote Fast Curing Floor Coating XF 895 has been specifically developed as a high build floor protection system for application to concrete surfaces, to provide rapid return to service.

Product Features

- Combines good application characteristics with excellent adhesion to concrete.
- Designed for application by brush or roller.
- Suitable for return to service in 1½ hours.
- Also suitable for use on asphalt floor surfaces in combination with 3M™ Scotchkote™ Primer FB 856.

Adhesion: Excellent to correctly prepared surfaces.

Chemical Resistance: Unaffected by floor cleaning chemicals.

Abrasion Resistance: High order of resistance to abrasion and mechanical damage

General Application Steps

1. Remove oil, grease and loosely adhering deposits.
2. Prepare surface and apply appropriate primer if required.
3. Apply Scotchkote Fast Curing Floor Coating XF 895 coating at the specified thickness.
4. Allow to cure.
5. Visually inspect the coating for defects.
6. Repair all defects.

Properties

Property	Value
Colour	Light Grey, Clear
Ratio	1.5:1 By volume Light Grey 1.35:1 By volume clear
Drying & Cure times at 20°C (68°F)	2 hours – see note in mixing section
Useable life	20- 25 mins
Touch Dry	¾ - 1 hour
Hard Dry	1-1½ hours
Minimum Overcoating	1 hour
Maximum Overcoating	24 hours
Full Cure	7 days
Volume Solids	99.75%
Specific Gravity (Average Mixed)	1.22
V.O.C	12g/ltr
Film Thickness (Typical)	Wet/Dry 150-200 microns.
Theoretical Coverage Rate	5 sq metre per litre at 200 microns dft.
Performance Data	
Abrasion Resistance	78 mgm weight loss per 1000 cycles - 1kg load - CS17 wheel (ASTM D4060)
Hardness	75-80 Shore D (ASTM 2240)
Elongation	15-20% (ASTM D412)
Tensile Strength	22.6Mpa (3300 psi) (ASTM D638)
Tear Strength	95.7N/mm (550 pli) (ASTM D624)
Water Vapour Permeability	5.46x10 ⁻⁴ perm (ASTM D1653)



Application Procedures for 3M™ Scotchkote™ Fast Curing Floor Coating XF 895

Surface Preparation

All surfaces should be clean, dry and free from loose material.

Concrete surfaces should have all surface laitance removed by mechanical means, very porous surfaces can be primed with 3M™ Scotchkote™ Urethane Sealer 165CS.

Asphalt Surfaces: Surfaces should be detergent cleaned then primed with 3M™ Scotchkote™ Primer FB 856

If in doubt about the choice of primer consult the 3M Northallerton Technical Department.

Mixing

The product is a two component material comprising Part A (Base) component and Part B (Activator) component which must be mixed together prior to use.

The Part A (Base) component should be stirred and whilst continuing stirring, the Part B (Activator) component should be added with mixing continuing until a homogeneous mix results. The use of a mechanical mixer is advisable to ensure thorough and complete mixing.

The mixed product must be used within 20 minutes of mixing at 20°C.

Application Procedures

Application should not be carried out when the surface to be coated is less than 3°C above the dew point, whilst there is no restriction on humidity levels during application high levels of humidity will increase the rate of cure.

The product should be applied to give a smooth uniform coating by brush or roller, the product can also be applied using a pour and roll technique.

Medium pile rollers are recommended for successful application.

Where a slip resistant finish is required then 3M™ Scotchkote™ Granular Aggregate WD 093 should be scattered onto the surface at a rate of 100-150gm/m² and rolled in.

Packaging and Storage

Supplied in 2.5 litre packs (colours) and 2.35 litre packs (Clear)

Use within 2 years of date of manufacture. Store in original sealed containers at temperatures between 5°C and 32°C.

Handling and Safety Precautions

Read all health hazard, precautionary and first aid statements found in the Material Safety Data Sheet, and/or product label prior to handling or use.

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Important Notice

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Ordering Information/Customer Service

For ordering, technical and product information or to request a copy of the Material Safety Data Sheet, call +44 (0)1609 780170 or fax +44 (0)1609 783762 (Sales) or 788718 (Technical).

For emergencies, please contact +44 (0)1344 858000.

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